

NEPTUNE



Introduction to NEPTUNE hand pumps, laboratory pumps and drum pumps

Manual hand pumps

are always a useful and cost effective alternative to conventional electric or air operated drum pumps when only small quantities of media have to be removed out of canisters or drums or if the customer would use the drum pump only occasionally or rarely.

Depending on the medium different pump tube materials and gaskets are available. In principle the hand pump can be divided into three groups: for chemicals such as acids, alkalies and detergents for mineral oil products and for flammable liquids such as gasoline or solvents. The maximum viscosity of the pumped fluids for the hand pumps is 1,000 mPas.

Most hand pumps have a barrel thread of 2" (partially available with the optional accessory) and can therefore be screwed in all the 60 and 200 liter steel drums. For plastics drums and cans various thread

adapters for compensation are available.

Electric or air operated laboratory pumps

are an economical and safe solution for the filling and transferring of small quantities of neutral or aggressive media and thin fluid food from cans, drums or containers.

The laboratory pumps consist of a light, handy and powerful electric motor or air operated motor and a pump tube that is suitable for the application and that is available in different materials, pump tube diameters and pump tube lengths. With the universal motor N-140 the maximum density of the media is

1.4, and the maximum viscosity 400 mPas.

Because of their light weight and simplest operation the laboratory

pumps are used everywhere where the transferring of small quantities of media is part of the daily business. They have proven themselves in addition to the industry also in laboratories or pharmacies.

Electric or air operated drum and container pumps

by FLUIMAC are lightweight, handy and very powerful devices for an economi-cal and safe filling and transferring of thin to medium viscous media, neutral or aggressive, non-flammable or flammable substances out of drums and containers.

Our drum pumps can be used mobile in the field of drum and container emptying or stationary in the field of plant engineering or in filling processes and are designed for intermittent, short-term operation. The sophisticated, technically clear construction ensures an efficient and safe use.

Drum and container pumps consist of a high-performance, internally or externally ventilated universal motor. which is also available in an explosion-proof version and a pump tube that is suitable for the application. The pump tubes of drum pumps are available in polypropylene (for aggressive media as cleaning agents, acids and alkalies, up to 50 °C), PVDF (for highly aggressive media or when the medium temperature is between 50 and 90 °C), aluminium (for mineral oil products) or stainless steel 316Ti (for flammable liquids such as gasoline or solvents or thin liquid food) as well as in various versions (different immersion tube lengths, as mixing pump tube for simultaneous mixing and pumping, as sealless version or at the stainless steel pump tube

also with mechanical seal or complete drum emptying function).

With the universal motor N-280 the maximum density of the media is 1.9 and the maximum viscosity is 1,000 mPas.

As drives universal motors and air operated motors are available.



The various pump tube materials and their applications range in the overview

Pump tubes made of polypropylene (PP)

are suitable for neutral, aggressive and hardly combustible liquids. They are used specifically for pumping aggressive chemicals such as acids, alkalies or detergents.

Drive shaft: Stainless steel 316 Ti or hastelloy 2,4610

Media temperature: max. 50 °C Media: Formic acid (50%), ammonia, boric acid, distilled water, liquid fertilizers, iron-II and III-chloride, acetic acid (80%), photo developers, fruit acids, potassium hydroxide, copper chloride, lactic acid, sodium hydroxide, phosphoric acid, hydrochloric acid, sulfuric acid (up to 90%), hydrogen peroxide, citric acid and many other media.

Pump tubes made of polyvinylidenfluorid (PVDF)

are especially suitable for highly aggressive liquids such as concentrated acids and bases.

Drive shaft: Hastelloy 2,4610 Media temperature: max. 90 °C Media: Hydrobromic acid, perchloric acid, chromic acid, hydrofluoric acid, sodium hypochlorite, nitric acid and sulfuric acid (> 90%).

Also all media that are listed at the pump tubes made of polypropylene can be handled.

Pump tubes made of aluminium (Alu)

are suitable for neutral and hardly combustible liquids. With these pump tubes particularly mineral oil products up to a maximum viscosity of 1.000 mPas will be transferred.

Drive shaft: Stainless steel 316 Ti Media temperature: max. 90 °C Media: Drilling emulsions, diesel, liquid soap, liquid wax, gear oils, heating oil, hydraulic oils, machine oils, mineral oils and motor oils.

Pump tubes made of stainless steel 316 Ti

are used for all neutral, slightly aggressive liquids such as diluted acids, alkalies or detergents and thin fluid food. In addition the pump tubes provide a special safety for conveying or transferring flammable liquids of different hazard classes (up to temperature class 4) in the ex zone 0 and when pumping low-viscous neutral or slightly aggressive media in ex zones 1 and 2.

Drive shaft: stainless steel 316 Ti Media temperature: max. 90 °C (with PTFE rotor), max. 120 °C (with rotor made of stainless steel block)

PVDF

Media: Acetone, alcohol, ammonia, gasoline, flammable solvents, caustic lye, nitrocellulose lacquers, perchlorethylene, phosphoric acid, sulfuric acid (up to 7.5% and over 90%), trichlorethylene, toluene.

In addition the stainless steel pump tubes are suitable for pumping thin fluid food such as fruit juices, milk, edible oils and for all media that are mentioned at aluminium tubes.

Aluminium

())

► PP





Hand pump N-02

Hand pump N-02 for acids, alkalies and water-based chemicals

Pump material: Polypropylene Shaft: Stainless steel 316 Ti Seals: FKM Flow rate: 0,3, 0,37 or 0,45 l/stroke*

depending on lever position

The telescopic suction tube is adjustable

from 340 to 900 mm and has a diameter of 40mm. The pump housing has two threads G2 "and G 1 $^{1\!/}\!\!2$ ".



Order No.: 6002 0000

Hand pump N-03

Hand pump N-03 for oils, diesel, alcohol up to max. 50%, antifreeze liquid, water, etc.

Pump material: Polypropylene

Shaft: Tool steel Seals: NBR Flow rate: 0,3, 0,37 or 0,45 l/stroke* depending on lever position

The telescopic suction tube is adjustable from 340 to 900 mm and has a diameter of 40mm. The pump housing has two

threads G2 "and G 1 $\frac{1}{2}$ ".

Order No.: 6003 0000

Hand pump N-04

Hand pump for different media

Pump material: Polypropylene

Shaft: Polypropylene

Seals: depending on the media

Flow rate: ca. 0,3 l/stroke*

Hose connection: 3/4"

The telescopic suction tube is adjustable from 480 to 950 mm and has a diameter of max. 34 mm.

The pump housing has a thread in 2" to be screwed in all standard steel drums. To compensate different threads we can offer appropriate threaded adapters.

N-04 YELLOW seals: FKM For aggressive media such as acids and alkalies N-04 BLUE seals: NBR For mineral oil products N-04 RED seals: EPDM For alkaline solutions

N-04 BLUE / WHITE seals: Fluorpolymer For thin fluid food







Hand pump N-05

Stainless steel hand pump

Pump tube made of stainless steel V4A (316 Ti), all gaskets made of PTFE. Therefore especially suitable for flammable liquids such as solvents (including

acetone).

Certified: risk analysis made by TUEV

Suction tube lengths: 700 and 1,000 mm Flow rate: 0,3–0,6 l/stroke*

Necessary accessories	Order No.:
Discharge arc with PTFE	6510
seal and wing nut	
Hose connection made of st	tainless
steel, with PTFE seal and win	g nut
made of brass, nickel plated	
Hose connection 3/4"	6520
Hose connection 1"	6530
Drum adapter made of brass	6 540
nickel plated R2" with fixing c	levice
Anti-static set	9003
consisting of 4 copper cables	s (absolutely
necessary when pumping fla	mmable
liquids)	

Order No.: 700 mm: 6005 0700, 1,000 mm: 6005 1000 plus optional accessories

Hand pump N-06

Suitable for water, slightly aggressive acids and alkalies

Pump material: polyethylen and PVC Suction tube length: 850 mm **Flow rate** 0,08 l/pumping process and 20 l/min at an independent transferring*.

Hand pump complete with 130 cm long discharge hose and drum adapter G2".

This hand pump is designed as a siphon pump. After the suction pipe and discharge hose arc had been filled manually the pump works independently.

Order No.: 6006 0000

Hand pump N-07

Manual filling and transfer pump

Pump body made of polypropylene, internal parts also made of stainless steel, suitable for 20 liter canisters up to 200 liter barrels. Three adapters for bung hole diameters from 46,5 to 60 mm and a four-piece suction tube are included.

Flow rate: Water: 20 I/min* Oil SAE 30: 9 I/min. at 20 °C* Temperature: 40 °C* Viscosity: 400 mPas* N-07 BLUE seals: NBR For mineral oil products N-07 RED seals: EPDM

For alkaline solutions N-07 GREEN seals: FKM

For slightly aggressive chemicals

Accessories	Order No.:
transfer hose	
(1.5 m) with nozzle	
N-07 BLUE	6710
N-07 RED	6720
N-07 GREEN	6730







Hand pump N-08

Hand-crank rotary pump for chemicals The pump is suitable for thin fluid, highly aggressive media such as acids and alkalies. Pump material: PVDF Seals: PTFE Suction tube length: 3 x 35 cm Flow rate: 0,3 l/rotation* Pump complete with discharge arc and drum adapter G 2". Regular lubrication required.

Order No.: 6008 0000

Hand pump N-09

Suitable for almost all highly liquid and slightly aggressive media such as acids, alkalis and chemicals. Better resistance as N-02 due PP-sheathed shaft.

Material: Polypropylene Telescopic suction tube: 3 parts, polyethylene Seals: FKM Suction depth: for containers to 960 mm Flow rate: 0,5 l/stroke* Weight: 1.2 kg PE hose 2 m Thread G 2 "for screwing in standard barrels. Adapters available for plastics drums and cans of 60-220 l. Outlet piece DN 19, 3/4 ". The pump is not to be used for pumping media of hazard classes Al / All, other flammable media or in an explosive environment.

Order No.: 6009 0000

Hand pump N-11

Hand-crank rotary pump

The pump is suitable for thin fluid, non-flammable liquids such as diesel, gear oil, heating oil, hydraulic oil, machine oil, mineral oil, motor oil, etc. Material: Aluminium and zinc plated steel Seals: NBR Suction tube length: 1,080 mm Flow rate: 1 l/rotation* Changing from forward to reverse transferring possible. Thus results an optimal dosing. Head: 15 m* Horizontal distance: 50 m* Pump complete with discharge hose and drum adapter G 2".

Order No: 6011 0000

Hand pump N-12

Hand-crank rotary pump

The pump is suitable for thin fluid, non-flammable liquids such as diesel, gear oil, heating oil, hydraulic oil, machine oil, mineral oil, motor oil, etc.

Material: Aluminium and zinc plated steel

Seals: NBR

Suction tube length: 1,080 mm Flow rate: 1 l/rotation* Changing from forward to reverse transferring possible. Thus results an optimal dosing. Head: 15 m*

Horizontal distance: 50 m* Pump complete with special mineral oil hose, discharge arc and drum adapter G 2 ".

Order No.: 6012 000







Hand pump N-13

Metal hand crank rotary pump The pump is suitable for diesel, heating oil, oils (up to SAE 90) and all other self-lubricating, non-aggressive

and non-flammable media.

Pump material: pump housing made of cast iron Seals: NBR Flow rate: 0,25 l/rotation* Suction tube length: 980 mm; therefore suitable for smaller containers and 200 liter drums Pump complete with discharge arc and drum adapter G 2".

Order No.: 6013 0000

Hand pump N-15

Hand lever pump made of metal For transferring many thin fluid, non-flammable media such as diesel, oils, anti freezing liquid, etc Material: steel zinc plated Seals: NBR Flow rate: 0,35 l/stroke* For drums and containers from 30 to 200 liters.

The telescopic suction tube enables an universal use for all barrel sizes.

G 1½" and G 2" drum adapter pump with discharge arc. The outlet has a ¾ "- thread. Therefore other connection options exist.

Order No.: 6015 0000

Hand pump N-16 Fire brigade hand pump

ATEX compliant, single-acting hand pump that can be used for following media of hazard classes A I-III:

diesel, heating oil, fuel, petroleum, anti freezing liquid for cooler (undilated), thin fluid mineral oils and rapeseed methyl ester Execution for fire brigade with flexible suction hose instead of a rigid tube. Suction hose DN 19 x 4; 1,5 m

Discharge hose DN 19 x 4; 1,5 m **Flow rate:** app. 0,25 l/stroke* In pump housing integrated drum

In pump housing integrated drum adapters with M 64x4 and G 2" enable an easy fixing in drum.



* All specified values are maximum values. The flow rate of the pump refers to water at 18 ° C and free outlet. Order No.: 6016 0000

Battery driven pump N-111

Suitable for water, diesel, lightly oils, neutral, lightly aggressive and non flammable media. Only suitable for short-term operation.

Pump material: PP, PE and ABS Suction tube length: 46 cm Discharge hose: 60 cm Largest suction tube diameter: 31,7 mm Flow rate: 10/min.* Driven by 2 batteries, size D, 1,5 V (not included in price).

Order No.: 6111 0000



When pumping flammable media or use in explosive environments also in hand pump business only conductive pumps are allowed to be used that hold an ignition source assessment.

Furthermore it is mandatory to establish a potential equalization by grounding the hand pump and the drum.



Thread adapters



Thread adapters

Thread adapters made of PE for equalization of different threads at canisters, drums, containers, etc. when fixing f.e. hand pumps.

All FLUIMAC hand pumps have a bung adapter (2" BSP male thread) that is suitable for metal drums like S 60 or S 200.

Due to the big variety of different canisters, drums, containers, etc. that are available in the market there is often a need to use an adapter to fix the pump in the drum securely.

Material of adapter: PE (Polyethylene)

This plastic material is resistant to water, many alkalies, acids and salt solutions. It is only limited chemical resistant to oils, organic solvents and fuels. In contact with some of these substances

(depending on concentration and density) PE tends to swell.

No.	Colour	Thread 1	Thread 2	Order No
1	Brown	2" BSP fine, internal thread*	DIN 71, internal thread	6001
2	Grey	2" BSP fine, internal thread*	DIN 61/31, external thread	6002
3	Black	2" BSP fine, external thread*	DIN 61/31, external thread	6003
4	Yellow	2" BSP fine, internal thread*	DIN 61/31, internal thread	6004
5	White	2" BSP fine, internal thread*	ASTM Ø 63 mm, internal thread	6005
6	Red	2" Mauser, internal thread	Trisure, external thread	6006
7	Orange	2" BSP fine, internal thread*	Trisure, external thread	6007
8	Blue	2" BSP fine, internal thread*	2" Mauser, external thread	6008
9	Green	2" BSP fine, internal thread*	DIN 51, external thread	6009
10	Set	All adapters No. 1-9	All adapters No. 1-9	6010

BLUEExternal thread MauserORANGEExternal thread TrisureYELLOWInternal thread DIN 61/31BROWNInternal thread DIN 71

Classification (without any obligations):

for 200 liter plastic drums (coarse thread 69 mm) for 200 liter plastic drums (fine thread 56 mm) for 30 liter plastic container (59 mm) for 60 liter plastic container (71 mm)

*2" BSP (british standard pipe) corresponds to a diameter of 58 mm.



NEPTUNE Laboratory pumps

Electric or air operated laboratory pumps with a suction tube made of polypropylene (Ø 25, 28 or 32 mm) or stainless steel 316 Ti (Ø 28 or 32 mm)

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quantities of neutral and aggressive media like acids and alkalies means FLUIMAC laboratory pumps.
The particular advantages in an overview:
Designed for a safe and easy filling of low quantities out of narrow-necked containers and canisters.
Suitable for almost all thin fluid, neutral or corrosive media, but not for flammable liquids (for stainless steel pump tube ATEX is in preparation).

• Handiness and good transportability due to the low weight.

The economic and safe solution for

the filling and transferring of small

- The pumps are driven by universal motors or air operated motors.
- Ergonomically designed handle of high-performance electric motor for single-handed operation.
- Sealless pump tubes made of polypropylene (PP) and stainless steel 316 Ti with acid and alkali-resistant shaft made of stainless steel or has-

telloy 2,4610.

- Optimal drum emptying through the availability of different suction tube lengths and suction tube diameters.
- Hose connection included in delivery; for PP-pump tube with Ø 25 mm: hose connection ½", for Ø 28 and 32 mm hose connection ¾"; for SS-pump tube for Ø 28 mm hose connection ¾", for Ø 32 mm hose connection 1".
- Wide range of accessories as barrel and threaded adapters, mediaresistant hoses, nozzles, wall hanger or flow meters available on request.
- Quick disconnection of the drive from the pump tube through a few rotations.
- Easy disassembling and easy cleaning of the pump tube.
- Consistent modular system.

Laboratory pump tubes

Pump tubes made of polypropylene with stainless steel drive shaft for neutral or slightly aggressive media or with hastelloy drive shaft for aggressive media such as acids and alkalies. Alternatively pump tube made of stainless steel 316Ti.

Suction tube diameter at polypropy-

lene 25, 28 or 32 mm; at stainless steel tubes 28 or 32 mm

Standard suction tube lengths: 500, 700, 1,000 and 1,200 mm depending on the pump tube diameter (special lengths available)

Ø 25 mm: Flow rate 23 l/min, head 7 m*

 \varnothing 28 mm: Flow rate 40 l/min, head 9 m*

Ø 32 mm: Flow rate 49 l/min, head 10 m*

Density: 1,3*

Viscosity: 400 mPas* (with motor N-140, 230 V, 450 W)

* Test medium water 20 °C, pressure pipe 1"

oval gear meter, measured values: ± 5%

-aboraty pump tube

Electric motor

With only 3 to 4 kg weight and easy operation laboratory pumps are used everywhere where the pumping of liquids out of small quantities is part of the daily business.

The pumps have proven themselves in pharmacies, laboratories and the chemical trading as economic and safe solution when filling and transferring of acids and alkalies.





N-120 NEPTUNE Electric universal motor

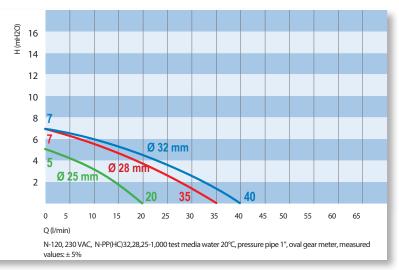
N-140 230 Volt, 50 Hz, 250 or 450 Watt, IP 24, alternatively 115 Volt, 60 Hz



Description

- The drives N-120 and N-140 are compactly built, not explosion-proof, internally ventilated universal motors in various power classes.
- The lightweight, handy and powerful devices can be used to drive the suction tubes of the laboratory pumps and drum pumps and are suitable in this combination for many thin liquid, neutral, aggressive and non-flammable media. Their sophisticated, technically clear structure ensures an efficient and safe use when transferring different media.
- The drum pump motors are characterized not only by their light weight (2 to 2,3 kg) but also by their elegant design and easy of use. The non-stationary and stationary usable drives are particularly suitable for intermittent operation. As internally ventilated motors they have an optimum air cooling, low noise level and ensure high operational safety and long life time.

- The motor housing made of polypropylene ensures high chemical resistance when aggressive vapours of acids and alkalies are present.
- The standard in the on/off switch integrated low voltage release is intended to prevent an uncontrolled start of the drum pump motor after a power failure or voltage drop and thus guarantees maximum safety. By the presence of a thermal protection the life time of the engine is significantly increased.
- The flow rate of the transferred media can be optionally regulated via a speed control that is mounted laterally in the motor housing, be throttled and therefore adapted to the needs of the user.
- The maximum density of the media is for the N-120 universal motor 1.2, the maximum viscosity 200 mPas. The 450 watt motor N-140 can be used up to a density of 1.3 and up to a viscosity of 400 mPas.



N-120

Electric universal

motor 230 Volt, 50 Hz, 250 Watt, IP 24, double insulation protection class II, over load protection switch with or without low voltage release. Thermal

release. Thermal protection, 5 m cable with plug. Also available in 115 volts, 60 Hz.

Speed control as option.

Operating data

Flow rate (with hose and oval gear meter):

Ø 25 mm up to 20 l/min*
Ø 28 mm up to 35 l/min*
Ø 32 mm up to 40 l/min*
Head:
Ø 25 mm up to 5 m*
Ø 28 mm up to 7 m*
Ø 32 mm up to 7 m*
Viscosity: up to 200 mPas*
Density: up to 1,2*

*Data obtained with a 1" pipe are indicated

in the performance curve

*Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%.



N-140

Electric universal motor

230 Volt, 50 Hz, 450 Watt, IP 24, double insulation protection class II, over load protection switch with or without low voltage release. Thermal protection, 5 m cable with plug. Also available in 115 volts, 60 Hz.

Speed control as option.

Operating data

Flow rate (with hose and oval
gear meter):
Ø 25 mm up to 23 l/min*
Ø 28 mm up to 40 l/min*
Ø 32 mm up to 49 l/min*
Head:
Ø 25 mm up to 7 m*
Ø 28 mm up to 9 m*
Ø 32 mm up to 10 m*
Viscosity: up to 400 mPas*
Density: up to 1,3*

N-120	Version	Voltage	Order No.
	without LVR	230 V 1 _~ , 50 Hz, 250 W	1120 2300
		115 V 1~, 60 Hz, 250 W	1120 1150
	with LVR	230 V 1~, 50 Hz, 250 W	1120 2301
		115 V 1~, 60 Hz, 250 W	1120 1151
	without LVR, with SC	230 V 1~, 50 Hz, 250 W	1120 2302
		115 V 1~, 60 Hz, 250 W	1120 1152
	with LVR	230 V 1~, 50 Hz, 250 W	1120 2303
	+ SC	115 V 1~, 60 Hz, 250 W	1120 1153
	LVR: Low volta	age release	

SC: Speed control

Voltage Order No. 230 V 1 $_{\sim},$ 50 Hz, 1140 2300 450 W 115 V 1~, 60 Hz, 50 W 30 V 1_~, 50 Hz, 50 W

		45
		23
	with LVR	45
		11
		45
		23
	without LVR,	45
	with SC	11
		45
		23
	with LVD	4.5

Version

without LVR 1140 1150 1140 2301 15 V 1~, 60 Hz, 1140 1151 50 W 30 V 1_~, 50 Hz, 1140 2302 50 W 5 V 1~, 60 Hz, 1140 1152 50 W 30 V 1_~, 50 Hz, 1140 2303 450 W 115 V 1~, 60 Hz, with LVR + SC 1140 1153 450 W

LVR: Low voltage release SC: Speed control

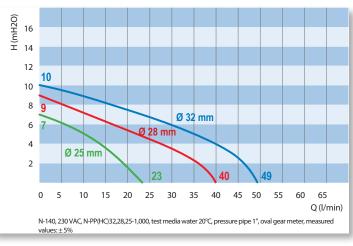


Electronic speed control

The speed of the drum pump motors N-120, N-140 can be controlled via a knob on the side of the motor housing electronically. This enables an adjustment of the flow rate.

The electronic speed control is available as an option.







N-AIR1

NEPTUNE Air operated motor

300 Watt at max. 6 bar operating pressure



Description

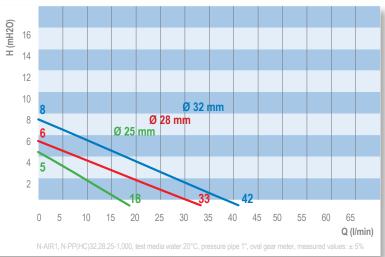
- The drive N-AIR 1 is a compactly built, elegant designed air motor with an aluminium housing.
- The lightweight, handy and powerful device can be used as drive for the laboratory and drum pump tubes and is suitable in this combination for many thin liquid, neutral and aggressive media. Flammable media are not allowed to be transferred with the laboratory pump tubes made of stainless steel cause of missing ATEX certification. The sophisticated, technically clear structure ensures an efficient and safe use when transferring various media.
- The air operated drum pump motor is characterized beside its light weight (2 kg) by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly

suitable for intermittent operation.

- Via the included ball valve the compressed air can be dosed at the air inlet, and thereby the rotational speed of the motor. Therefore the flow rate of the pumped media can be adjusted to the users requirements.
- The maximum operating pressure is

6 bar. The included silencer ensures a low noise level. The air consumption of the engine is under load 13 l / sec.

 The maximum density of the media is for the air operated motor N-AIR 1 1.3, the maximum viscosity 400 mPas.



N-AIR1

Air operated motor

300 Watt at max. 6 bar operating pressure,

with silencer and brass ball valve for dosing the compressed air. Therefore the speed of the motor and flow rate of the pump can be adjusted.

Operating data

hose and oval Ø 25 mm up to 18
Ø 28 mm up to 33
Ø 32 mm up to 42
Ø 25 mm up to 5
Ø 28 mm up to 6
Ø 32 mm up to 8
up to 400 mPas* up to 1,3*

* Data obtained with a 1" pipe are indicated in the performance curve

* Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%

The Laboratory pumps can also be combined with the air motors N-AIR 2 or N-AIR 3.





NEPTUNE Pump tubes for laboratory pumps

made of polpypropylene or stainless steel

Pump tubes in sealless design for pumping small quantities of neutral and slightly aggressive (with stainless steel pump tube or polypropylene pump tube with stainless steel shaft) or aggressive (with polypropylene pump tube with hastelloy shaft) media out of containers with narrow neck.

Pump tube made of polypropylene or stainless steel, various suction tube diameters and lengths, complete with $\frac{1}{2}$ " hose connection (for PP Ø 25 mm) or $\frac{3}{4}$ " (with PP for Ø 28 and 32 mm), SS Ø 28 $\frac{3}{4}$ " or SS Ø 32 1" for stainless steel. The pump tubes can be combined with all electric motors and air operated motors outside hazardous area.

	Material of pump tube	Pump tube diameter	Pump tube length	Order No.
107		Ø 25 mm	500 mm	2625 0050
		Ø 25 mm	700 mm	2625 0070
		Ø 25 mm	1,000 mm	2625 0100
	Debugranulana			
	Polypropylene (SS)	Ø 28 mm	500 mm	2628 0050
-	Stainless steel	Ø 28 mm	700 mm	2628 0070
	drive shaft 316 Ti	Ø 28 mm	1,000 mm	2628 0100
	01011	Ø 32 mm	700 mm	2632 0070
		Ø 32 mm	1,000 mm	2632 0070
		Ø 32 mm	1,200 mm	2632 0120
		O OL MIN	1,200 11111	2002 0120
		Ø 25 mm	500 mm	2125 0050
		Ø 25 mm	700 mm	2125 0070
		Ø 25 mm	1,000 mm	2125 0100
	Polypropylene			
	(HC)	Ø 28 mm	500 mm	2128 0050
-	Hastelloy drive shaft	Ø 28 mm	700 mm	2128 0070
	2,4610	Ø 28 mm	1,000 mm	2128 0100
		Ø 32 mm	700 mm	2132 0070
		Ø 32 mm	1,000 mm	2132 0100
		Ø 32 mm	1,200 mm	2132 0120
		Ø 28 mm	700 mm	2228 0070
		Ø 28 mm	1,000 mm	2228 0100
	Otoinlana ataal	Ø 28 mm	1,200 mm	2228 0120
· •	Stainless steel 316 Ti	~ ~ ~		
		Ø 32 mm	700 mm	2232 0070
		Ø 32 mm	1,000 mm	2232 0100
		Ø 32 mm	1,200 mm	2232 0120



Accessories for laboratory pumps

			Order No.
	Nozzle made of polypropylene for a safe filling and transferring of low quantities with hose connection 1/2"	1⁄2"	9016
	Nozzle made of polypropylene Housing and internal parts made of polypropylene, valve seat and o-rings made of FKM or EPDM, rotatable hose connection Flow rate: 80 l/min* Viscosity: 800 mPas Operating pressure: 3 bar* Weight: 210 g	1⁄2"	9101
	Barrel adapter made of polypropylene for secure fixing of drum pump in bung-hole of a drum Diameter of pump tube 25, 28 or 32 mm, G 2"	Ø 25 Ø 28 Ø 32	9078 9079 9080
	Barrel adapter made of stainless steel for secure fixing of drum pump in bung-hole of a drum Diameter of pump tube 32 mm, G 2"	Ø 32	9081
JESSBERGER	The barrel adapters fit due to their 2" thread in 60 and 200 liter steel drums. For use in plastic drums or plastic canisters they can be combined with the thread adapters.		
	Wall hanger for laboratory pump for a secure storage of barrel pump when out of operation and for protection against damages		9007
	PVC-hose crystal clear with fabric lining, suitable for non flammable, neutral and aggressive media Operating pressure: 10 bar* Temperature: -35 °C up to +60 °C*	1/2" 3/4"	9049 9050
	Universal chemical- and solvent hose, conductive inner wall homogeneous, smooth, EPDM (Ethylene Propylene Rubber) conductive, suitable for many alkalies, acids, acetates, aldehydes, amines, esters, ethers and ketones, not suitable for carbonic gassy products and their derivates, as well as oils and gasoline Operating pressure: 16 bar* Temperature: -40 °C up to +90 °C*	1/2" 3/4"	9054 9055
	Multi purpose chemical hose, conductive inner wall homogeneous, smooth, PE-X (knitted polyethylene), conductive, suitable for nearly all chemicals.	1/2" 3/4"	9059 9060
	Not suitable for oleum, brom and chlorsulfon acid Operating pressure: 10 bar* Temperature: -25 °C up to +90 °C*		



NEPTUNE Drum and container pumps

for pumping thin fluid media such as acids, alkalies and detergents (with polypropylene pump tube), highly aggressive chemicals (with PVDF pump tube), mineral oil products up to 1,000 mPas (with aluminium pump tube) or flammable media and food (with stainless steel 316 Ti pump tube)



► The flow rate of a drum pump depends initially on the speed of the motor and then on motor power.

For flammable media and for use in hazardous environments explosion proof drum pumps with accessories are available. The electric and air operated engines and pump tubes of conductive stainless steel need an ATEX approval. When pumping flammable media a potential equalization is mandatory.

The particular advantages in an overview:

- The FLUIMAC universal motors that can be combined with all pump tubes outside hazardous areas are lightweight, handy and powerful devices for nearly all thin fluid and slightly viscous media.
- The non-stationary and stationary applicable drum pump motors are particularly suitable for intermittent operation.
- The sophisticated, technically clear structure of the drum pump ensures a
- rational and safe use.

Air operated motor

Pump tube

 Quick disconnection of the drive from the pump tube through a few rotations enables the combination of

> Axial (rotor) For higher flow rates Radial (impeller)

For larger heads

an engine with various pump tubes for different media.

- Wide range of accessories such as drum and threaded adapters, media-resistant hoses, nozzles, wall hanger or flow meter is available on request (see page 43 et seq.).
- Easy disassembling and quick cleaning of the pump tubes.

Media depending on pump tube

Pump tube made of polypropylene:

For aggressive media such as acids, alkalies and detergents. Maximum temperature 50 °C.

Pump tube made of PVDF:

For highly aggressive media such as chlorine bleach, chromic acid, hydrofluoric acid, nitric acid, sulfuric acid > 90%.

Maximum temperature 90 °C.

Pump tube made of Aluminium:

For mineral oil products such as diesel, heating oil, hydraulic oils, gear oils, engine oils, mineral oils and motor oils up to 1,000 mPas.

Pump tube made of stainless steel:

For neutral, slightly aggressive media and specifically for lightly flammable media and food.

Electronic speed control

The speed of the drum pump motors can be controlled electronically via a knob on the handle. This enables an adjustment of the flow rate.

The electronic speed control is available as an option.





N-120 NEPTUNE Electric universal motor

230 Volt, 50 Hz, 250 Watt, IP 24, alternatively 115 Volt, 60 Hz



Description

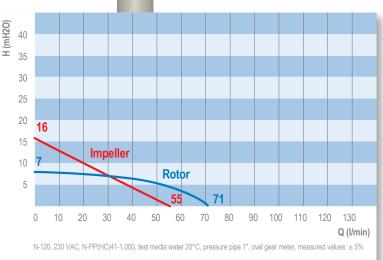
- The drive N-120 is a compactly built, not explosion-proof, internally ventilated universal motor.
- The lightweight, handy and powerful device can be used as drive for the pump tubes of the laboratory and drum pumps and is useful in this combination for many thin fluid, neutral, aggressive and non-flammable media. Its sophisticated, technically clear structure ensures an efficient and safe use when transferring a variety of waterlike liquids.
- The drum pump motor is characterized not only by its light weight (2 kg) but also by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent operation. As internally ventilated motor it has an optimal air cooling, low noise level and ensures high operational safety

and long time life.

• The motor housing made of polypropy-

lene ensures high chemical resistance when aggressive vapours of acids and alkalies are present.

- The standard in the on/off switch integrated low voltage release is intended to prevent an uncontrolled start of the drum pump motor after a power failure or voltage drop and thus guarantees maximum safety. By the presence of a thermal protection the life of the engine is significantly increased.
- The flow rate of the media that will be pumped can be adjusted by the optionally available speed control that is mounted laterally in the motor housing and therefore adapted to the needs of the user.
- The maximum density of the media is for the N-120 universal motor 1



N-120

Electric universal motor 230 Volt, 50 Hz, 250 Watt, IP 24,

double insulation protection class II, over load protection switch with integrated low voltage release. Thermal protection, 5 m cable with plug. Also available in 115 volts, 60 Hz.

Speed control as option

Operating data

Flow rate (with hose and oval gear meter): up to 71 l/min (Botor)*

(noloi)	
	up to 55 l/min (Impel-
ler)*	
Head:	up to 7 m (Rotor)*
	up to 16 m (Impel-
ler)*	
Viscosity:	up to 200 mPas*
Density:	up to 1,2*

* Data obtained with a 1" pipe are indicated in the performance curve

* Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: \pm 5%



LVR: Low voltage release SC: Speed control



Electronic speed control

The speed of the drum pump motor N-120 can be controlled via a knob on the side of the motor housing electronically. This enables an adjustment of the flow rate.

The electronic speed control is available as an option.

())



N-140 NEPTUNE Electric universal motor

230 Volt, 50 Hz, 450 Watt, IP 24, alternatively 115 Volt, 60 Hz



Description

- The drive N-140 is a compactly built, not explosion-proof, internally ventilated universal motor.
- The lightweight, handy and powerful device can be used as drive for the pump tubes of the laboratory and drum pumps and is useful in this combination for many thin fluid, neutral, aggressive and non-flammable media. Its sophisticated, technically clear structure ensures an efficient and safe use when transferring a variety of waterlike liquids.
- The drum pump motor is characterized not only by its light weight (2,3 kg) but also by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent operation. As internally ventilated motor it has an optimal air cooling, low noise level and ensures high operational

N-140

Electric universal motor 230 Volt, 50 Hz, 450 Watt, IP 24, double insulation protection class II, over load protection switch with integrated low voltage release. Thermal protection, 5 m cable with plug. Also available in 115 volts, 60 Hz.

Speed control as option.

safety and long lifetime.

• The motor housing made of polypropy-

lene ensures high chemical resistance when aggressive vapours of acids and alkalies are present.

- The standard in the on/off switch integrated low voltage release is intended to prevent an uncontrolled start of the drum pump motor after a power failure or voltage drop and thus guarantees maximum safety. By the presence of a thermal protection the life of the engine is significantly increased.
- The flow rate of the media that will be pumped can be adjusted by the optionally available speed control that is mounted laterally in the motor housing and therefore adapted to the needs of the user.
- The maximum density of the media is for the N-140 universal motor
 1.3, the maximum viscosity 400 mPas.

Operating data

Flow rate (with hose and oval gear meter): up to 87 l/min (Rotor)* up to 70 l/min (Im-

peller)*	
Head:	up to 10 m
(Rotor)*	
	up to 23 m (Impel-
ler)*	
Viscosity:	up to 400 mPas*
Density:	up to 1,3*

*Data obtained with a 1" pipe are indicated in the performance curve

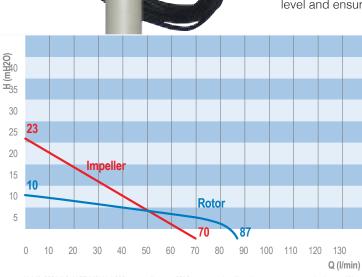
*Test media water 20 ° C, pressure pipe 1".

oval gear meter, measured values: ± 5%

Electronic speed control

The speed of the drum pump motor N-140 can be controlled via a knob on the side of the motor housing electronically. This enables an adjustment of the flow rate.

The electronic speed control is available as an option.



Version

w

W

S

N-140



ithout LVR	230 V 1~, 50 Hz, 450 W	1140 2300
	115 V 1~, 60 Hz, 450 W	1140 1150
ith LVR	230 V 1~, 50 Hz, 450 W	1140 2301
	115 V 1~, 60 Hz, 450 W	1140 1151
ithout LVR, ith SC	230 V 1~, 50 Hz, 450 W	1140 2302
	115 V 1~, 60 Hz, 450 W	1140 1152
ith LVR +	230 V 1~, 50 Hz, 450 W	1140 2303
С	115 V 1~, 60 Hz, 450 W	1140 1153

Voltage

Order No.

LVR: Low voltage release SC: Speed control



N-160 NEPTUNE Electric universal motor

230 Volt, 50 Hz, 400 Watt, IP 24

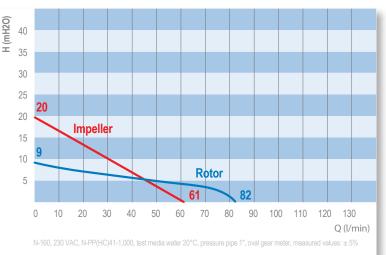


Description

- The drive N-160 is a compactly built, not explosion-proof, internally ventilated universal motor that has proven itself in very large numbers for low viscous media such as the urea solution AdBlue.
- This handy, very robust and powerful motor can be used to drive the suction tubes of drum pumps. In this combination it is suitable for many thin fluid and slightly viscous, neutral, aggressive and non-flammable liquids (max. 400 mPas). Its sophisticated, technically clear structure ensures an efficient and safe use when transferring a wide range of media.
- The drum pump motor is characterized not only by its light weight (2,9 kg) but also by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent operation. As internally ventilated motor it has an optimal air cooling, low noise

and ensures high operational safety and long lifetime.

- The motor housing made of polypropylene ensures a high chemical resistance when aggressive vapours of acids and alkalies are present.
- The standard in the on/off switch integrated low voltage release is intended to prevent an uncontrolled start of the drum pump motor after a power failure or voltage drop and thus guarantees maximum safety.
- The flow rate of the media to be pumped can be regulated by an optionally available speed control that is integrated in the motor handle. Therefore the flow rate can be adjusted to the needs of the user.
- The maximum density of the media is for the N-160 universal motor 1.3, the maximum viscosity 400 mPas.



Version

N-160

Electric universal

motor 230 Volt, 50 Hz, 400 Watt, IP 24, double insulation protection class II, over load protection switch with integrated low voltage release. 5 m cable with plug.

Speed control as option.

Order No

Operating data

Flow rate (with hose and oval gear meter): up to 82 l/min (Rotor)*

(110101)	
	up to 61 l/min (Impel-
ler)*	
Head:	up to 9 m (Rotor)*
	up to 20 m (Impel-
ler)*	
Viscosity:	up to 400 mPas*
Density:	up to 1,3*

*Data obtained with a 1" pipe are indicated in the performance curve

*Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%

N-160



Version	Voltage	order no.	
without LVR	230 V 1~, 50 Hz,	1160 2300	
with LVR	230 V 1~, 50 Hz,	1160 2301	
without LVR, with SC	230 V 1~, 50 Hz, 400 W	1160 2302	
with LVR +	230 V 1~, 50 Hz,	1160 2303	
LVR: Low voltage release SC: Speed control			

Voltage



Electronic speed control

The speed of the drum pump motor N-160 can be controlled via a knob on the side of the motor housing electronically. This enables an adjustment of the flow rate.

The electronic speed control is available as an option.



N-164 NEPTUNE Electric universal motor

24 Volt, DC, 400 Watt, IP 24



Description

- The drum pump motor N-164 is a compactly built, not explosion-proof, internally ventilated universal motor, that has proven itself for slightly viscous media as diesel in agricultural field and at fire brigades foaming agents.
- This handy, very robust and powerful engine can be used as a 24 Volt engine for the suction tubes of drum pumps and is in this combination suitable for many thin fluid and slightly viscous, neutral, aggressive and non-flammable liquids (max 300 mPas). Its sophisticated, technically clear structure ensures an efficient and safe use when transferring a wide range of media.
- The drum pump motor is characterized not only by its light weight (2,9 kg) but also by its elegant design and ease of use. The non-stationary and stationary usable drive is par-

ticularly suitable for intermittent operation. As internally ventilated motor it has an optimal air cooling, low noise and ensures high operational safety and long lifetime.

- An overload circuit breaker prevents overloading of the drum pump motor.
- The motor is supplied at the end of the 5 meter cable as standard with two battery poles. For use by firefighters, police or army a 2-pole plug in screw connection according to DIN 14690 can be mounted alternatively.
- The motor housing made of polypropylene ensures a high chemical resistance when aggressive vapours of acids and alkalies are present.
- The maximum density of the media is for the N-164 universal motor 1.3, the maximum viscosity 300 mPas.



N-164

Electric universal

motor 24 volts DC, 400 Watt, IP 24, double insulated protection class II, overload protection, 5 m cable with battery clamps.

Operating data

Voltage

Flow rate (with hose and oval gear meter): up to 66 l/min (Rotor)* up to 55 l/min (Impel-

	up to bo i/min (impor
ler)*	
Head:	up to 7,5 m (Rotor)*
	up to 15 m (Impeller)*
Viscosity:	up to 300 mPas*
Density:	up to 1,3*

* Data obtained with a 1" pipe are indicated in the performance curve

* Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%

Order No.

1164 0240





N-180 NEPTUNE Electric universal motor

230 Volt, 50 Hz, 600 Watt, IP 24, alternatively 115 Volt, 60 Hz



Description

- The drive N-180 is a compactly built, not explosion-proof, internally ventilated universal motor that is our top seller for aggressive media in the chemical and the galvanic industry beside N-280.
- This handy, very robust and powerful motor can be used to drive the suction tubes of drum pumps. In this combination it is suitable for many thin liquid and slightly viscous, neutral, aggressive and non-flammable liquids (max. 600 mPas). Its sophisticated, technically clear structure ensures an efficient and safe use when transferring a wide range of media.
- The drum pump motor is characterized not only by its light weight (3,6 kg) but also by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent

H (mH20) 40 35 30 26 25 20 Impeller 15 11 10 Rotor 5 93 0 10 20 30 40 50 60 70 80 90 100 110 120 130 Q (I/min)

N-180

Electric universal

motor 230 Volt. 50 Hz. 600 Watt, IP 24, double insulation protection class II, over load protection switch with integrated low voltage release. 5 m cable with plug. Also available in 115 volts, 60 Hz.

Speed control as option.

operation. As internally ventilated motor it has an optimal air cooling, low noise and ensures high operational safety and long lifetime.

- The motor housing made of polypropylene ensures a high chemical resistance when aggressive vapours of acids and alkalies are present.
- The standard in the on/off switch integrated low voltage release is intended to prevent an uncontrolled start of the drum pump motor after a power failure or voltage drop and thus guarantees maximum safety.
- The flow rate of the media to be pumped can be regulated by an optionally available speed control that is integrated in the motor handle. Therefore the flow rate can be adjusted to the needs of the user.
- The maximum density of the media is for the N-180 universal motor 1.5, the maximum viscosity 600 mPas.

Operating data

Flow rate (with hose and oval gear meter): up to 93 l/min (Rotor)*

	up to 74 l/min (Impel-
ler)*	
Head:	up to 11 m (Rotor)*
	up to 26 m (Impel-
ler)*	
Viscosity:	up to 600 mPas*
Density:	up to 1,5*

* Data obtained with a 1" pipe are indicated in the performance curve

* Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%

N-180



Version	Voltage	Order No.
without LVR	230 V 1~, 50 Hz, 600 W	1180 2300
	115 V 1~, 60 Hz, 600 W	1180 1150
with LVR	230 V 1~, 50 Hz, 600 W	1180 2301
	115 V 1~, 60 Hz, 600 W	1180 1151
without LVR, with SC	230 V 1 ~, 50 Hz, 600 W	1180 2302
	115 V 1~, 60 Hz, 600 W	1180 1152



Electronic speed control

The speed of the drum pump motor N-160 can be controlled via a knob on the side of the motor housing electronically. This enables an adjustment of the flow rate. The electronic speed control is available as an option.

www.fluimac.com

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N-280 NEPTUNE Electric universal motor

230 Volt, 50 Hz, 825 Watt, IP 24, alternatively 115 Volt, 60 Hz



Description

- The drive N-280 is a compactly built, not explosion-proof, internally ventilated universal motor that is our top seller for aggressive media in the chemical and the galvanic industry beside N-180.
- This handy, very robust and powerful motor can be used to drive the suction tubes of drum pumps. In this combination it is suitable for many thin liquid and slightly viscous, neutral, aggressive and non-flammable liquids (max 1,000 mPas). Its sophisticated, technically clear structure ensures an efficient and safe use when transferring a wide range of media.
- The drum pump motor is characterized not only by its light weight (3,8 kg) but also by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent operation. As internally ventilated

motor it has an optimal air cooling, low noise and ensures high operational safety and long lifetime.

- The motor housing made of polypropylene ensures a high chemical resistance when aggressive vapours of acids and alkalies are present.
- The standard in the on/off switch integrated low voltage release is intended to prevent an uncontrolled start of the drum pump motor after a power failure or voltage drop and thus guarantees maximum safety.
- The flow rate of the media to be pumped can be regulated by an optionally available speed control that is integrated in the motor handle. Therefore the flow rate can be adjusted to the needs of the user.
- The maximum density of the media is for the N-280 universal motor 1.9, the maximum viscosity 1,000 mPas.

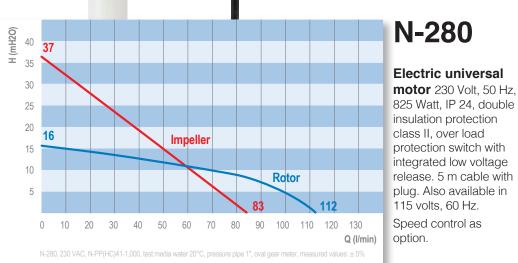
Operating data

Flow rate (with hose and oval gear meter): up to 112 I/min (Rotor)* up to 83 l/min (Impel-

ler)*	
Head:	up to 16 m (Rotor)*
	up to 37 m (Impeller)*
Viscosity:	up to 1,000 mPas*
Density:	up to 1,9*

*Data obtained with a 1" pipe are indicated in the performance curve

*Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%



N-280



Version	Voltage	Order No.
without LVR	230 V 1~, 50 Hz, 825 W	1280 2300
	115 V 1~, 60 Hz, 825 W	1280 1150
with LVR	230 V 1~, 50 Hz, 825 W	1280 2301
	115 V 1~, 60 Hz, 825 W	1280 1151
without LVR, with SC	230 V 1~, 50 Hz, 825 W	1280 2302
	115 V 1~, 60 Hz, 825 W	1280 1152
with LVR + SC	230 V 1~, 50 Hz, 825 W	1280 2303
	115 V 1~, 60 Hz, 825 W	1280 1153

Electronic		
speed control		

The speed of the drum pump motor N-280 can be controlled via a knob on the side of the motor housing electronically. This enables an adjustment of the flow rate.

The electronic speed control is available as an option.



N-400 NEPTUNE Explosion-proof electric universal motor

230 Volt, 50 Hz, 550 Watt, IP 54, Ex de II A T6

Description

The drive N-400 is a compactly built, robust explosion-proof universal motor that is built and approved in accordance with the latest explosion protection guidelines ATEX 100a (94/9/EC). The collector motor is explosion-proof according to II 2G Ex de IIA T6 and has an EC-type examination certificate ZELM 09 ATEX 0425 X. The electric motor Ex-N-400 offers in addition to the air operated motors maximum protection when pumping flammable media or for use in hazardous environments. At such applications separate authorizations for the drive motor and the pump tube acc. directives 94/9/EC (ATEX 100a) are required. The handy and powerful device can be used as a drive for the ATEX certified sealless pump tubes made of stainless steel (Ø 41 mm). In this 1tEx10 combination the drive is suitable for many thin liquid to viscous, neutral, slightly aggressive and easily flammable media with a flash point below 55 °C. Its sophisticated, technically 40 35 30 25 20 Impeller 15 10 Rotor 5 0 10 20 30 40 50 70 80 90 100 110 120 130 60 Q (I/min)

N-400, 230 VAC, N-SS 41-1,000, test media water 20°C, pressure pipe 1", oval gear meter, measu

H (mH20)

clear structure ensures an efficient and safe use when transferring the wide range of media.

- The drum pump motor is characterized in addition to its robustness by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent operation. As externally ventilated motor it has an optimal air cooling, low noise and ensures high operational safety and long lifetime.
- The standard in the on/off switch integrated low voltage release is intended to prevent an uncontrolled start of the drum pump motor after a power failure or voltage drop. Thus guarantees maximum safety.
- The maximum density of the media is for the N-400 universal motor 1,5, the maximum viscosity 600 mPas.

N-400

Electric universal

motor 230 Volt. 50 Hz, 550 Watt, protection II 2G Ex de IIA T6, IP54, double insulated protection class II, with low voltage release. 5 m cable without plug.

Operating data

Flow rate (with hose and oval gear meter): up to 97 l/min (Rotor)*

(110101)	
	up to 71 l/min (Im-
peller)*	
Head:	up to 11 m (Rotor)*
	up to 20 m (Impel-
ler)*	
Viscosity:	up to 600 mPas*
Density:	up to 1,5*

* Data obtained with a 1" pipe are indicated in the performance curve

* Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%



Version	Voltage	Order No.
without LVR	230 V 1 _~ , 50 Hz, 550 W	1400 2300
with LVR	230 V 1 _~ , 50 Hz, 550 W	1400 2301

LVR: Low voltage release

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N-AIR1 NEPTUNE Explosion-proof air operated motor made of aluminium

300 Watt at max. 6 bar operating pressure, Ex 2GD c IIC T6 (80 °C) X



Description

- The air operated motor N-AIR 1 is a compactly built, robust explosion-proof air operated motor in accordance with the latest explosion protection guidelines ATEX 100a (94/9/EC), category 2. The pneumatic motor is explosion-protected according to Ex 2 GD c IIC T6 (80 ° C) X and has a type-certificate IBEX U05 ATEX B007 X. The motor N-AIR 1 provides beside other air operated motors and the electric motor N-400 maximum safety when pumping flammable media or for use in hazardous environments. At such applications for the drive motor and the pump tube separate approvals acc. to directive 94/9/EC (ATEX 100a) are required and a potential equalization has to be installed.
- The handy and powerful device (2.1 kg) can be used as a drive for the laboratory pump tubes (not ex-certified) or in hazardous areas for the ATEX certified sealless pump tubes made of stainless steel (Ø 41 mm), the mixing pump tubes in stainless steel, the stainless steel pump tubes with mechanical seal or complete drum emptying function. In combination with ATEX certified pump



Air operated motor

300 Watt at max. 6 bar operating pressure,

with silencer and a brass ball valve for control compressed air. This regulates speed of the motor and varies pumping capacity.

N-AIR1

tubes, the drive is suitable for many low-viscous, neutral, slightly aggressive media and especially for highly flammable media with a flash point below 55 °C. Its sophisticated, technically clear structure ensures an efficient and safe use when transferring the wide range of media.

- The drum pump motor is characterized in addition to its robustness by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent operation. The construction of the motor guarantees an high operational safety and a long lifetime.
- The very robust aluminium motor housing ensures a good chemical resistance when aggressive solvent vapours are present.
- The air operated motor is supplied with a silencer and a ball valve at the air inlet for controlling the compressed air and thereby the motor speed.
- The maximum density of the media is for the explosion-proof air operated motor N-AIR 1 1.3, the maximum viscosity 400 mPas.

Operating data

	hose and oval up to 78 l/min
	up to 60 l/min (Im-
peller)*	
Head:	up to 9 m (Rotor)*
	up to 13 m (Impel-
ler)*	
Viscosity:	up to 400 mPas*
Density:	up to 1,3*
* Data obtained w	ith a 1" pipe are indicated

in the performance curve Test media water 20 ° C, pressure pipe 1

oval gear meter, measured values: ± 5%

Performance	Order No.
300 W	3001 0300
300 Watt at max. 6 operating pressure	bar
Air consumption unde	er load 13 l/sec.



N-AIR1, N-SS 41-1,000 test media water 20°C, pressure pipe 1", oval gear meter, measured values: ± 5%



N-AIR2

NEPTUNE Explosion-proof air operated motor

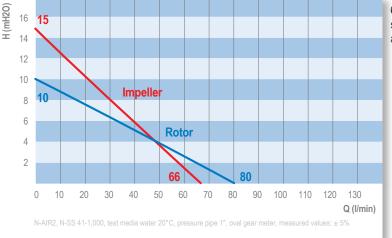
made of aluminium

600 Watt at max. 6 bar operating pressure, Ex 2GD c IIC T6 (80 °C) X



The air operated motor N-AIR 2 is a compactly built, robust explosion-proof air operated motor in accordance with the latest explosion protection guidelines ATEX 100a (94/9/EC), category 2. The pneumatic motor is explosion-protected according Ex 2 GD c IIC T6 (80 ° C) X and has a type-certificate IBEX U05 ATEX B007 X. The motor N-AIR 2 provides beside other air operated motors and the electric motor N-400 maximum safety when pumping flammable media or for use in hazardous environments. At such applications for the drive motor and the pump tube separate approvals acc. to directive 94/9/EC (ATEX 100a) are required and a potential equalization has to be installed.

• The handy and powerful device (1,5 kg) can be used as a drive for the laboratory pump tubes (not ex-certified) or in hazardous areas for the ATEX certified sealless pump tubes made of stainless steel (Ø 41 mm). In combination with ATEX certified pump tubes the drive is suitable for many low-viscous, neutral, slightly aggressive media and for highly flammable media with a flash point below 55 °C. Its sophisticated, technically clear structure ensures an efficient and safe use when transferring the wide range of media.



AtEx100

N-AIR2

Air operated motor 600 Watt at max. 6 bar working pressure, with silencer and on/off switch.

Operating data

Flow rate (with hose and oval gear meter): up to 80 l/min (Rotor)*

	up to 66 l/min (Impel-
ler)*	
Head:	up to 10 m (Rotor)*
	up to 15 m (Impel-
ler)*	
Viscosity:	up to 600 mPas*
Density:	up to 1,5*

* Data obtained with a 1" pipe are indicated in the performance curve

* Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%



Performance Order No.

600 W

3002 0600 600 Watt at max. 6 bar operating pressure Air consumption under load 12 l/sec.

(1)

24



N-AIR3

NEPTUNE Explosion-proof air operted motor

made of stainlesstell

400 Watt at max. 6 bar operating pressure, Ex 2GD c IIC T6 (80 °C) X



All motors can be combined outside hazardous areas with all pump tubes over the hand wheel.

- The air operated motor N-AIR 3 is a compactly built, robust explosion-proof air operated motor in accordance with the latest explosion protection guidelines ATEX 100a (94/9/EC), category 2. The pneumatic motor is explosion-protected to Ex 2 GD c IIC T6 (80 ° C) X and has a type-certificate IBEX U05 ATEX B007 X. The motor N-AIR 3 provides beside other air operated motors and the electric motor N-400 maximum safety when pumping flammable media or for use in hazardous environments. At such applications for the drive motor and the pump tube separate approvals acc. to directive 94/9/EC (ATEX 100a) are required and a potential equalization has to
- The handy and powerful device (1,9 kg) can be used as a drive for the laboratory pump tubes (not ex-certified) or in hazardous areas for the ATEX certified sealless pump tubes made of stainless steel (Ø 41 mm). In combination with ATEX certified pump tubes the drive is suitable for many low-viscous, neutral, slightly aggressive media and for highly

flammable media with a flash point below 55 °C. Its sophisticated, technically clear structure ensures an efficient and safe use when transferring the wide range of media.

- The drum pump motor is characterized in addition to its robustness by its elegant design and ease of use. The non-stationary and stationary usable drive is particularly suitable for intermittent operation. The construction of the motor guarantees an high operational safety and a long lifetime.
- The very robust stainless steel 316Ti motor housing ensures a good chemical resistance when aggressive solvent vapours are present.
- The air operated motor is supplied with two silencers and a ball valve at the air inlet for controlling the compressed air and thereby the motor speed.
- The maximum density of the media is for the explosion-proof air operated motor N-AIR 3 at 1.5, the maximum viscosity 600 mPas.

N-AIR3

Air operated motor

400 Watt at max. 6 bar operating pressure, with silencer and a brass ball valve for control the compressed air. This regulates speed of the motor and varies pumping capacities

Operating data

Flow rate (with hose and oval

gear meter):	up to 91 I/min (Rotor)*
	up to 71 l/min (Impeller)*
Head:	up to 13 m (Rotor)*
	up to 25 m (Impeller)*
Viscosity:	up to 600 mPas*
Density:	up to 1,5*

* Data obtained with a 1" pipe are indicated in the performance curve

* Test media water 20 ° C, pressure pipe 1", oval gear meter, measured values: ± 5%



Performance Order No.

3003 0400

400 Watt at max. 6 bar operating pressure Air consumption under load 13 l/sec.

400 W

A



NEPTUNE Pump tubes made of polypropylene

for pumping aggressive media such as acids, alkalies



Standard tube lengths (available from stock)

700 mm • 1,000 mm • 1,200 mm • 1,500 mm • 1,800 mm

Special lengths (available within 1-2 days)

from 200 mm up to 3,000 mm (Depending on the pump tube material and the medium temperature)



Polypropylene = PP pump tubes up to 50 °C

- Can be used for aggressive and hardly flammable media.
- Especially suitable for aggressive media such as cleaning agents, acids and alkalies.
- Drive shaft made of stainless steel 316 Ti or hastelloy 2,4610.
- Hose connection 1" included (¾" or 1¼" also possible).
- Maximum medium temperature 50 °C.

Axial (Rotor) Standard in all pump tubes.



- Pump tubes with rotor are used when high capacities and low heads are required.
- A typical application is the decanting of drums and containers at same level.
- A rotor made of stainless steel 316 Ti is available as an option for stainless steel pump tubes.

Radial (Impeller)

Standard in all pump tubes.

- If larger heads at lower flow rates are required pump tubes with radial impellers are the right choice.
- For this a special pump foot is required. In any case it was to be considered that the actual performance of a pump tube is depending on the power of the used motor.
- An impeller made of stainless steel 316 Ti is available as an option for stainless steel pump tubes.

Material of Pump tube	Pump tube diameter	Pump tube length	Version	Order No.
	Ø 41 mm	700 mm	Rotor	2641 0070
	Ø 41 mm	700 1111	Impeller	2641 0071
	Ø 41 mm	1,000 mm	Rotor	2641 0100
Polypropylene		1,000 11111	Impeller	2641 0101
(SS) Stainlaga staal	Ø 41 mm	1,200 mm	Rotor	2641 0120
Stainless steel drive shaft		1,200 mm	Impeller	2641 0121
316 Ti	Ø 41 mm	1,500 mm	Rotor	2641 0150
		1,000 11111	Impeller	2641 0151
	Ø41 mm	1,800 mm	Rotor	2641 0180
	2 11 1111	1,000 11111	Impeller	2641 0181
	Ø 41 mm	700 mm	Rotor	2141 0070
		/ 00 11111	Impeller	2141 0071
	Ø 41 mm	1,000 mm	Rotor	2141 0100
Polypropylene	~	1,000 11111	Impeller	2141 0101
(HC)	Ø 41 mm	1,200 mm	Rotor	2141 0120
Hastelloy drive shaft	~	.,200	Impeller	2141 0121
2,4610	Ø 41 mm	1,500 mm	Rotor	2141 0150
		1,000 11111	Impeller	2141 0151
	Ø41 mm	1,800 mm	Rotor	2141 0180
		1,000 mm	Impeller	2141 0181

Exam	ples of media
Formic a	cid (50%)
Ammoni	a
Boric ac	id
Distilled	in allon
	solutions
	d III-chloride
	cid (80%)
Photo de	,
Fruit acid	
	m hydroxide solution
Copper	
Lactic ad	
	hydroxide solution
Phospho	
	loric acid
	acid up to (90%)
Citric ac	n peroxide
Citric ac	a
and man	y other media
Sp	ecial lengths from 200 to 3.0
,	available on request with hor
delivery	,





NEPTUNE Pump tubes made of **PVDF**

for pumping aggressive media such as highly concentrated acids and alkalies, Ø 41 mm



Polyvinylidene fluoride = PVDF pump tubes up to 90 °C

- Can be used for aggressive and hardly flammable media.
- Especially suitable for aggressive media such as high concentrated acids and alkalies.
- Drive shaft made of hastelloy 2,4610.
- Hose connection 1" included (³/₄" or 1¹/₄" also possible).
- Maximum medium temperature 90 °C.

Examples of media

Formic acid (50%) Hydrobromic acid Chloric acid Chromic acid Hydrofluoric acid Sodium hypochlorite Nitric acid and Sulfuric acid > 90 °C

All media, mentioned at the polypropylene pump tubes can be pumped also.

Special lengths are available on request with short delivery times.

Material of pump tube	Pump tube diameter	Pump tube length	Version	Order No.
	Ø 41 mm	700 mm	Rotor	2341 0070
	Ø 41 mm	700 11111	Impeller	2341 0071
Polyvinylidene- fluoride (PVDF) Hastelloy drive shaft 2,4610	Ø 41 mm	41 mm 1,000 mm	Rotor	2341 0100
	Ø 41 mm		Impeller	2341 0101
	Ø 41 mm	1.200 mm	Rotor	2341 0120
	Ø 41 mm	1,200 11111	Impeller	2341 0121
	<u>a</u> ti	1 500	Rotor	2341 0150
	Ø 41 mm	1,500 mm	Impeller	2341 0151

NEPTUNE Pump tubes made of Aluminium

for transferring mineral oil products up to 1,000 mPas, Ø 41 mm



Aluminium = Alu pump tubes up to 90 °C

- Suitable for neutral and hardly flammable media.
- Especially suitable for mineral oil products up to 1,000 mPas.
- Drive shaft made of stainless steel 316 Ti.
- Hose connection 1" included (³/₄" or 1¹/₄" also possible).
- Maximum medium temperature 90 °C.

Examples of media

Drilling emulsions Diesel Liquid soap Liquid wax Transmission oils Fuel oil Hydraulic oils Machine oils Mineral oils and motor oils Special lengths un

Special lengths up to 3,000 mm are available on request with short delivery times.

Material of pump tube	Pump tube diameter	Pump tube length	Version	Order No.
	Ø 41 mm	700 mm	Rotor	2441 0070
Aluminium (ALU)	Ø 4 I IIIII	700 11111	Impeller	2441 0071
	Q 41 mm	Ø 41 mm 1,000 mm	Rotor	2441 0100
	Ø 4 I IIIII		Impeller	2441 0101
Stainless steel drive shaft	Ø 41 mm	1.200 mm	Rotor	2441 0120
316 Ti	Ø 4 I IIIII	1,200 11111	Impeller	2441 0121
	Ø 41 mm	1 500 mm	Rotor	2441 0150
	₩ 41 []]]]	1,500 mm	Impeller	2441 0151



NEPTUNE Pump tubes made of SS AISI 316

for transferring neutral, slightly aggressive media and especially flammable media like solvents and for use in food industry, Ø 41 mm



Stainless steel = SS pump tubes with Ex approval, outside ex-areas max. 90 and 120 °C

- With SS-pump tubes all neutral, low viscous media as organic and inorganic diluted acids and alkalies are mainly pumped. In addition these ATEX compliant pump tubes are used specifically for pumping highly combustible media such as solvents or gasoline and for use in explosive environments.
- Suitable for flammable media up to temperature class 4 and use in exzone 0.
- The pump tubes in stainless steel with a carbon bearing approved for the food sector are used since many

years in the food industry and the beverage industry.

- Drive shaft made of stainless steel 316 Ti.
- Hose connection 1" included (³/₄" or 1¹/₄" also possible).
- EC type examination certificate number ZELM 09 ATEX 0424X.
- Maximum medium temperature 90 °C

(with PTFE rotor) or 120 °C (with SS rotor) outside ex areas.

Material of pump tube	Pump tube diameter	Pump tube length	Version	Order No.
	Ø 41 mm	700 mm	Rotor	2241 0070
	0411111	700 11111	Impeller	2241 0071
	Ø 41 mm	1,000 mm	Rotor	2241 0100
	0411111	1,000 11111	Impeller	2241 0101
	Ø 41 mm	1,200 mm	Rotor	2241 0120
Stainless Steel	Ø 41 IIIII	1,200 1111	Impeller	2241 0121
316 Ti	Ø 41 mm	1 500 mm	Rotor	2241 0150
Stainless steel	Ø 4 I IIIII	1,500 mm	Impeller	2241 0151
shaft EC type- certificate ZELM 09	Ø41 mm	1,800 mm	Rotor	2241 0180
	Ø 41 mm		Impeller	2241 0181
	Ø 41 mm	0.100 mm	Rotor	2241 0210
ATEX 0424 X Ex II1/2 G c II	Ø 4 I mm	2,100 mm	Impeller	2241 0211
B T4	Q 11	0.400	Rotor	2241 0240
	Ø 41 mm	2,400 mm	Impeller	2241 0241
	Ø 41 mm	0.700 mm	Rotor	2241 0270
	Ø 4 I IIIII	2,700 mm	Impeller	2241 0271
	<i>G</i> 11	0.000	Rotor	2241 0300
	Ø41 mm	3,000 mm	Impeller	2241 0301
Rotor or impe	ller made of stain	less steel full	Rotor	2710
material	steel pump tubes		Impeller	2725

Examples of media

Acetone Alcohol Ammonia Gasoline Flammable solvents Potassium hydroxide solution Sodium hydroxide solution Nitrovarnishes Perchlorethylene Phosphoric acid Sulfuric acid (up to 7.5% and over 90%) Trichlorethylene Toluene

In addition the stainless steel pump tubes are suitable for transferring thin fluid food such as fruit juices, milk, edible oils and all other at aluminium pump tubes mentioned media.



			Order No.
•	Barrel adapter made of polypropylene (PP and PVDF pump tube) for fixing the barrel pump in the bung hole of a drum, diameter of pump tube 41 mm, G 2"	Ø 41	9001
	Barrel adapter made of stainless steel for secure fixing of drum pump in bung hole of a drum, diameter of pump tube 41 mm, G 2" The barrel adapters fit due to their 2 "thread in 60 and 200 liter steel drums. For use with plastic drums or plastic containers they can be combined with the thread adapters on page 10.	Ø 41	9002
	Bounding ground set Set consisting of 4 cables with connection clamps. These ground wires with connection clamps are absolute necessary when pumping flammables or for use in hazardous areas. This set can be used as an electric conductive connection between the drum pump and the container for earthing and balancing out the energy resources.	0,5 m 1 m 2 m 3 m	9003/1 9003/2 9003/2 9003/3 9003/4
	Stainless steel hose clamp 1/2" or 3/4" or 1" or 11/4" for secure fixing of hose at hose barb Please specify when ordering the nominal width.		9004
B	Safety clamp made of tool steel for secure fixing of barrel pump in open containers and open drums.		9005
LESSRAMPA T	Wall hanger for barrel pump Ø 41 mm for a secure storage of barrel pump if out of operation and for protection against damages.		9006
	Strainer for protection the barrel pump when abrasive particles are present. Polypropylene Size of slots 1,5 x 12 mm, tube-Ø 40, 41 or 42 mm		9011
	Stainless steel 316 Ti Size of slots 1,5 x 20 mm, tube-Ø 41 mm		9012

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Order No.

Nozzle made of polypropylene Housing and internal parts made of polypropylene, valve seat and o-rings made of FKM or EPDM rotatable hose connection Flow rate: 80 l/min Viscosity: 800 mPas Operating pressure: 3 bar Weight: 210 g	FKM FKM FKM EPDM EPDM EPDM EPDM	1/2" 3/4" 1" IG 1" 1/2" 3/4" 1" IG 1"	9101 9102 9103 9120 9104 9105 9106 9121
Nozzle made of PVDF Housing and internal parts made of PVDF, valve seat and o-rings made of FKM or EPDM rotatable hose connection Flow rate: 80 l/min Viscosity: 800 mPas Operating pressure: 3 bar Weight: 210 g	FKM FKM FKM EPDM EPDM EPDM FFKM FFKM FFKM	1/2" 3/4" 1" IG 1" 1/2" 3/4" 1" IG 1" 1/2" 3/4" 1" IG 1"	9107 9108 9109 9122 9110 9111 9112 9123 9113 9114 9115 9116
Manual nozzle made of polypropylene for AdBlue, with outlet spout in Ø 19 mm made of stainless steel Housing and internal parts made of white polypropylene, valve seat and o-rings made of FKM, spring made of stainless steel Flow rate: 40 l/min Operating pressure: max. 3,4 bar	FKM FKM	3⁄4" 1"	9015 9015b
Automatic nozzle made of stainless steel for AdBlue, with a outlet spout in Ø 19 mm, swivel hose connection Flow rate: 80 l/min Operating pressure: max. 3,4 bar		3⁄4" 1"	9124 9125
Nozzle made of nickel-plated brass, PTFE seals, rotatable hose connection For filling and transferring neutral and aggressive media and liquids, also in the field of pharmaceutical and the food industry. Housing and internal parts are made of nickel-plated brass. Seals made of PTFE Flow rate: 80 I/min Viscosity: 900 mPas Operating pressure: 4 bar Medium temperature: max. 80 °C Weight: 1 kg Various connection options (Hose connection, thread)		³ 4" 1" 1¼" AG 1" AG 1¼" IG1"	9041 9042 9043 9044 9045 9046
IG: female thread AG: male thread			

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Order No.

	Nozzle made of stainless steel 316Ti for use in chemical, pharmaceutical and food-industry. Flow rate: 80 l/min Viscosity: 900 mPas Operating pressure: 4 bar Medium temperature: max. 80 °C Weight: 1 kg	1" AG 1"	9013 9013a
	Emission proof drum adapter for pump tube diameter 41 mm, FKM-seals prevent emission of harmful gases and vapours out of the drum. A vacuum in drum is equalized by a valve. made of polypropylene made of brass made of stainless steel 316 Ti		9024 9025 9026
	PVC-hose crystal clear with fabric lining, suitable for non flammable, neutral and aggressive media. Operating pressure: 10 bar Medium temperature: -35 °C up to +60 °C	34" 1" 11⁄4" 11⁄2"	9050 9051 9052 9053
	Universal chemical- and solvent hose, conductive inner wall homogeneous, smooth, EPDM (Ethylene Propylene- Rubber) conductive, suitable for many alkalies, acids, acetates, aldehydes, amines, esters, ethers and ketones, not suitable for carbonic gassy products and their derivates as well as for oils and gasoline. Operating pressure: 16 bar Temperature: -40 °C up to +90 °C	34" 1" 11/4" 11/2"	9055 9056 9057 9058
	Multi purpose chemical hose, conductive inner wall homogeneous, smooth, PE-X (knitted polyethylene), conductive, suitable for nearly all chemicals. Not suitable for oleum, brom and chlorsulfon acide Operating pressure: 10 bar Temperature: -25 °C bis +90 °C (also available in a food grade version)	34" 1" 11/4" 11/2"	9060 9061 9062 9063
ALS - 50 - 80-5 - WERCINS SO ENEL OUT 32 X 32 MV MOLS SOLV	Mineral oil hose PN10 with fabric lining PN10 with fabric lining PN16 TW-hose PN16 TW-hose	3⁄4" 1" 11⁄4" 11⁄2"	9065 9066 9067 9068
TERUS SMOOTHFLEX° - WP 16	Rubber hose food grade BUTYL/BUTYL suitable for animal and vegetable fat and oils, milk products, mineral water, fruit juice and alcohol up to 92% Temperature: up to 120 °C	3⁄4" 1"	9069a 9069
	Hose connectors in stainless steel with clamps made of aluminium (connection to pump tube female thread 1 ¹ / ₄ " and connection to nozzle female thread 1")		9010

AG: male thread

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Order No.

	Clamping flange made of polypropylene for IBC-Container (to fix a pump with Ø 40/41mm), Ø 140 mm, 4-holes, screw-hole circle 115 mm		9070
\$	Discharge arc for transferring and filling liquids directly into other vessels. They are available in PP, Alu and stainless steel 316Ti and can be connected directly at the discharge side of a drum pump via a wing nut	PP ALU SS	9072 9073 9074
	Explosion proof plug - Explosion proof socket Ex de IIC T6, protection class IP 65, 16 Ampere CEE round plug 3-pole 5-pole CEE socket 3-pole 5-pole		5055 5056 5057 5058
22. DET	Electronic flow meter to measure a big variety of media. Turbine gear meter are suitable for low viscous, water-like media and are available in PP, PVDF and stainless steel.		
Stop	Oval gear meter measure the flow of viscous media and are also available in different materials.		

Volume setting or impulse output as an option.



Accessories of air operated motors

Service unit

For cleaning and lubrication of air. With manometer to adjust operating pressure (max. 10 bar).

Slot socket

Brass, G ³/₄" male thread, for hose NW 9

Air pressure hose

PVC-hose internally knitted NW 9, 3/8", Max. operating pressure: 10 bar, temperature: -35 °C until +60 °C

Ball valve

Brass chrom plated, to control air pressure and hereby speed of the air operated motors, both sides female thread R 3/8"



in the world



FLUIMAC S.r.l.

Via Po, angolo Via Tevere 21043, Castiglione Olona (VA) - Italy Tel.:+39 0331 866688 Fax:+39 0331 864870

www.fluimac.com info@fluimac.com